I hereby certify that this correspondence is being deposited with the United States Postal Service on the date set forth below at First Class Mail in an envelope addressed to: Commissioner for Patents, P.O. Box 1450, Alexandfia, VA 22313-1450

Object of Signature and Deposit:

pplicant:

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE James C. Stebnicki et al.

Serial No.:

10/736,070

Filed:

December 15, 2003

Title:

Return Roller And Method Of Making

Art Unit:

Examiner:

Docket No.

790063.94507DIV

INFORMATION DISCLOSURE STATEMENT PURSUANT TO 37 C.F.R. §§1.97 and 1.98

Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

Sir:

The enclosed documents are being submitted in compliance with 37 C.F.R. 1.97 and 1.98. A form PTO-1449 "Information Disclosure Statement by Applicant" is attached which lists the references cited and copies of the references can be found in the parent case U.S. Patent Application No. 10/322,025.

A fee is not believed to be due. However, should a fee be deemed due by the Commissioner, such fee should be charged to Deposit Account No. 17-0055.

Respectfully submitted,

Dated: 3/15/04

By:

Daniel G. Radler

Registration No. 43,028

Quarles and Brady LLP

411 East Wisconsin Ave.

Milwaukee, WI 53202

(414) 277-5749

	U.S. Patent and Traden	nark Office; U.S.	DEPARTMENT OF	COMMERCE
der the Panerwork Reduction Act of 1995, no n	ersons are required to respond to a collection of informati	tion unless it con	tains a valid OMB co	ntrol number

Substitute for form 1449/PTO

Sheet

INFORMATION DISCLOSURE STATEMENT BY APPLICANT

(Use as many sheets as necessary)

Complete if Known					
Application Number	10/736,070				
Filing Date	December 15, 2003				
First Named Inventor	James C. Stebnicki				
Art Unit					
Examiner Name					
Attorney Docket Number	790063.94507DIV				

<u> </u>			U. S. PATEN	DOCUMENTS	
Examiner Initials*	Cite No. ¹	Document Number Number-Kind Code ² (if known)	Publication Date MM-DD-YYYY	Name of Patentee or Applicant of Cited Document	Pages, Columns, Lines, Where Relevant Passages or Relevant Figures Appear
		US- 3,550,258	12-29-1970	Odiorne	
		^{US-} 3,978,181	08-31-1976	Vahle	
		^{US-} 4,889,669	12-26-1989	Suzuki	
		^{US-} 5,044,482	09-03-1991	Kramer	
		^{US-} 5,217,099	06-08-1993	Marcus et al.	
		^{US-} 5,324,248	06-28-1994	Quigley	
		^{US-} 5,367,769	11-29-1994	Searcy et al.	
		^{US-} 5,381,887	01-17-1995	Emmons	
		^{US-} 5,453,238	09-26-1995	Bardy	
		^{US-} 5,542,900	08-06-1996	Burke	
		^{US-} 5,665,642	08-12-1997	Lawrence et al.	
		^{US-} 5,711,072	01-27-1998	Nakamura	
		^{US-} 6.082,528	07-04-2000	Habberly	
		^{US-} 6,123,028	09-26-2000	Bellezza	
		^{US-} 6,339,883	01-22-2002	Graf et al.	
		^{US-} 3.339.818	09-1967	Morrow	
		^{US-} 6.328.681	12-2001	Stephens	
		^{US-} 4,453,848	06-1984	Adkisson et al.	
		^{US-} 6.068.582	05-2000	Grabscheid	

Examiner Cite	Foreign Patent Document	Publication Date	Name of Patentee or Applicant of Cited Document	Pages, Columns, Lines, Where Relevant Passages		
		Country Code ³ "Number ⁴ "Kind Code ⁵ (<i>if known</i>)	MM-DD-YYYY		Or Relevant Figures Appear	T ⁶
		EP 0 960 841 A1	01-1999	Takahashi et al.		
		JP 11-334848	12-1999	Takahashi et al.		
						L
						-
						-

Examiner	Date	
Signature	Considered	

*EXAMINER: Initial if reference considered, whether or not citation is in conformance with MPEP 609. Draw line through citation if not in conformance and not considered. Include copy of this form with next communication to applicant. ¹ Applicant's unique citation designation number (optional). ² See Kinds Codes of USPTO Patent Documents at www.uspto.gov or MPEP 901.04. ³ Enter Office that issued the document, by the two-letter code (WIPO Standard ST.3). ⁴ For Japanese patent documents, the indication of the year of the reign of the Emperor must precede the serial number of the patent document. ⁵ Kind of document by the appropriate symbols as indicated on the document under WIPO Standard ST. 16 if possible. ⁶ Applicant is to place a check mark here if English language Translation is attached.

Translation is attached.

This collection of information is required by 37 CFR 1.97 and 1.98. The information is required to obtain or retain a benefit by the public which is to file (and by the USPTO to process) an application. Confidentiality is governed by 35 U.S.C. 122 and 37 CFR 1.14. This collection is estimated to take 2 hours to complete, including gathering, preparing, and submitting the completed application form to the USPTO. Time will vary depending upon the individual case. Any comments on the amount of time you require to complete this form and/or suggestions for reducing this burden, should be sent to the Chief Information Officer, U.S. Patent and Trademark Office, U.S. Department of Commerce, P.O. Box 1450, Alexandria, VA 22313-1450. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. SEND TO: Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450.

If you need assistance in completing the form, call 1-800-PTO-9199 (1-800-786-9199) and select option 2.

U.S. Patent and Trademark Office; U.S. DEPARTMENT OF COMMERCE

790063.94507DIV

Under the Paperwork Reduction Act of 1995, no persons are required to	respond to a collection of inform	ation unless it contains a valid OMB control number.
Substitute for form 1449/PTO	Co	omplete if Known
	Application Number	10/736,070
INFORMATION DISCLOSURE	Filing Date	December 15, 2003
	First Named Inventor	James C. Stebnicki
STATEMENT BY APPLICANT	Art Unit	
(Use as many sheets as necessary)	Examiner Name	

Sheet

Attorney Docket Number

Examiner	Cite	Document Number	Publication Date	Name of Patentee or	Pages, Columns, Lines, Where
Initials*	No.1	Number-Kind Code ^{2 (# known)}	MM-DD-YYYY	Applicant of Cited Document	Relevant Passages or Relevant Figures Appear
-		^{US-} 4,737,046	04-1998	Inabata	
		^{US-} 2,772,879	12-1956	Lorig	
		^{US-} 2,651,398	09-1953	McGraw	
_		^{US-} 3,248,775	05-1966	Morrow	
		^{US-} RE37,657	04-2002	Lucas	
		US- 2,592,581	04-1952	Lorig	
		^{US-} 6,154,626	11-2000	Litman et al.	
		^{US-} 3,599,306	08-1971	Brafford	
		^{US-} 6,250,221	06-2001	Tice	·
		^{US-} 6,312,792	11-2001	Okada et al.	
		US-			
		US-			

	 FOREI	GN PATENT DOCU	MENTS		
Examiner Initials*	 Foreign Patent Document	Publication Date	Name of Patentee or Applicant of Cited Document	Pages, Columns, Lines, Where Relevant Passages	
	Country Code ^{3 =} Number ^{4 =} Kind Code ⁵ (<i>if known</i>)	MM-DD-YYYY	•	Or Relevant Figures Appear	T ⁶
•					

Examiner	 Date	
Signature	Considered	

If you need assistance in completing the form, call 1-800-PTO-9199 (1-800-786-9199) and select option 2.

^{*}EXAMINER: Initial if reference considered, whether or not citation is in conformance with MPEP 609. Draw line through citation if not in conformance and not considered. Include copy of this form with next communication to applicant. ¹ Applicant's unique citation designation number (optional). ² See Kinds Codes of USPTO Patent Documents at www.uspto.gov or MPEP 901.04. ³ Enter Office that issued the document, by the two-letter code (WIPO Standard ST.3). ⁴ For Japanese patent documents, the indication of the year of the reign of the Emperor must precede the serial number of the patent document. ⁵ Kind of document by the appropriate symbols as indicated on the document under WIPO Standard ST. 16 if possible. ⁶ Applicant is to place a check mark here if English language Translation is attached.

This collection of information is required by 37 CFR 1.97 and 1.98. The information is required to obtain or retain a benefit by the public which is to file (and by the USPTO to process) an application. Confidentiality is governed by 35 U.S.C. 122 and 37 CFR 1.14. This collection is estimated to take 2 hours to complete, including gathering, preparing, and submitting the completed application form to the USPTO. Time will vary depending upon the individual case. Any comments on the amount of time you require to complete this form and/or suggestions for reducing this burden, should be sent to the Chief Information Officer, U.S. Patent and Trademark Office, U.S. Department of Commerce, P.O. Box 1450, Alexandria, VA 22313-1450. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. SEND TO: Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450.

U.S. Patent and Trademark Office; U.S. DEPARTMENT OF COMMERCE

Substitut	te for form 14	49/PTO				Complete if Known		
Cabbana					Application Number	10/736,070		
INF	ORMA ⁻	ΓΙΟΝ	DIS	CLOSURE	Filing Date	December 15, 2003		
STA	TEME	NT E	BY A	PPLICANT	First Named Inventor	James C. Stebnicki		
	(Use as many sheets as necessary)				Art Unit			
	(Use as many sheets as necessary)			ecessary)	Examiner Name			
Sheet	3	of 3			Attorney Docket Number	790063.94507DIV		
Initials*	No.	number(s)			ournal, serial, symposium, catalog, etc.), date, page(s), volume-issue s), publisher, city and/or country where published. ing Manual, Pages 53 and 54 (1993)			
-								
					nents Catalog, Pages 25-3			
		MatV	Veb, №	Material Type Se	earch, www.matweb.com/s	earch/seachsubcat.asp	_	

1				
•	-			
Examiner		 Date		\neg
	1	Date		
Signature		Considered	d	

^{*}EXAMINER: Initial if reference considered, whether or not citation is in conformance with MPEP 609. Draw line through citation if not in conformance and not considered. Include copy of this form with next communication to applicant.

Applicant's unique citation designation number (optional). 2 Applicant is to place a check mark here if English language Translation is attached. This collection of information is required by 37 CFR 1.98. The information is required to obtain or retain a benefit by the public which is to file (and by the USPTO to process) an application. Confidentiality is governed by 35 U.S.C. 122 and 37 CFR 1.14. This collection is estimated to take 120 minutes to complete, including gathering, preparing, and submitting the completed application form to the USPTO. Time will vary depending upon the individual case. Any comments on the amount of time you require to complete this form and/or suggestions for reducing this burden, should be sent to the Chief Information Officer, U.S. Patent and Trademark Office, U.S. Department of Commerce, P.O. Box 1450, Alexandria, VA 22313-1450. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. SEND TO: Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450.